

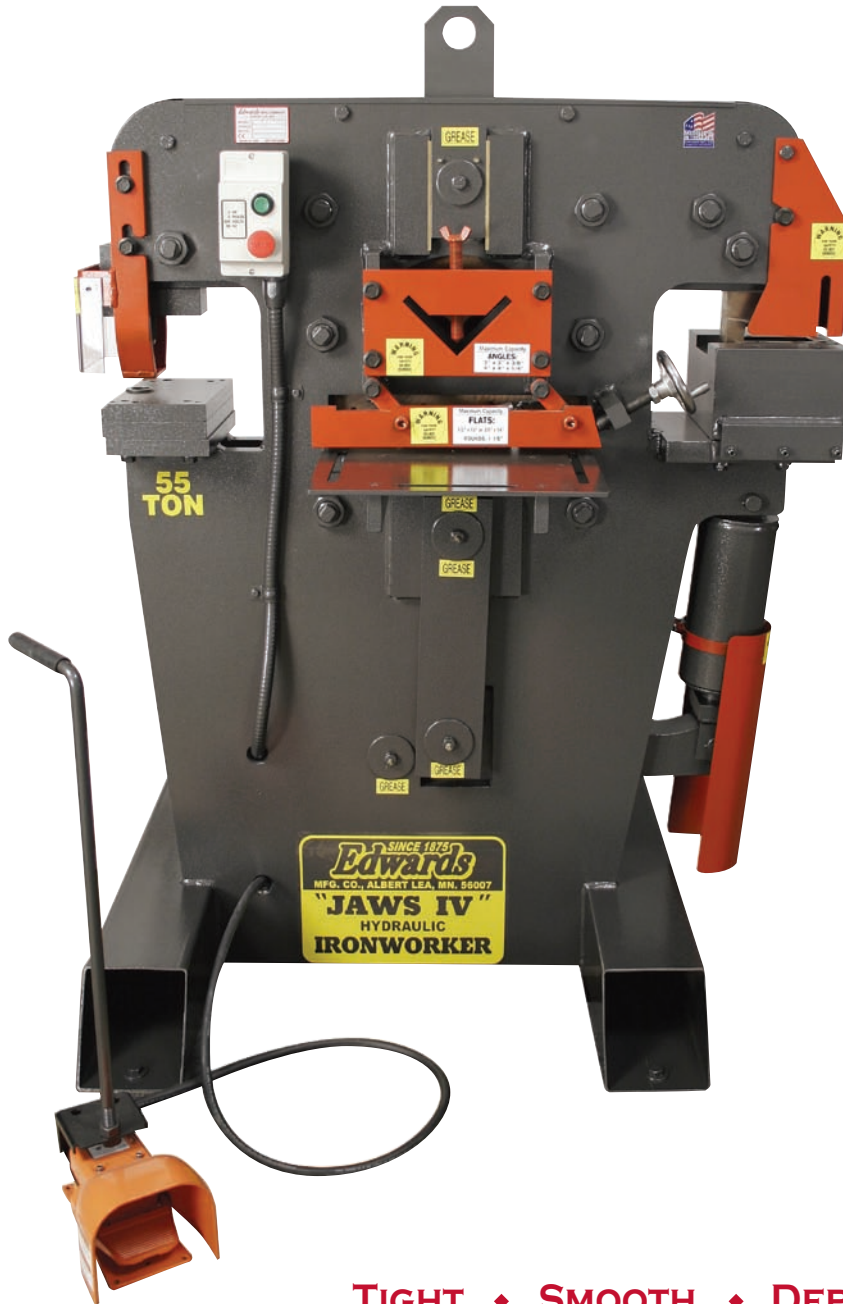
Edwards
Manufacturing Co. Est. 1875

55 TON "JAWS IV" IRONWORKER

4 AVAILABLE STATIONS

UNIVERSAL OPEN
TOOLING STATION

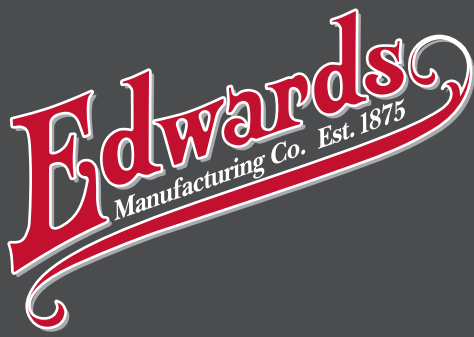
OUR BEST SELLER!



- ◆ P u n c h ◆
- ◆ N o t c h ◆
- ◆ S h e a r ◆
- ◆ B r a k e ◆

- ◆ F l a t s ◆
- ◆ R o u n d s ◆
- ◆ A n g l e s ◆

TIGHT ◆ SMOOTH ◆ DEPENDABLE



55 TON IRONWORKER

PUNCHING

Maximum Capacity 1-1/16" dia. in 5/8" plate
 Work Height 37-1/2"

FLAT BAR SHEAR

Maximum Width 1/2" x 12" or 3/8" x 14"
 Maximum Thickness 3/4" x 4"
 Maximum Round Capacity 1-1/8"
 Maximum Square Capacity 1-1/8"
 Work Height 35-3/8"

ANGLE SHEAR

Maximum Size 4" x 4" x 1/4" or 3" x 3" x 3/8"
 Work Height 40"

OPEN STATION SPECIFICATIONS

Throat Depth 7"
 Open Height 8"
 Shut Height 6-3/4"
 Stroke 1-1/4"

TOOLING OPTIONS & ACCESSORIES

Oversized Punching Assembly,	Back Gauge, Gauging Table,
Coper Notcher (shown),	Magnetic Squaring Arm,
Angle Notcher, Pipe Notcher,	Pedestal Die Table, Magna Light,
Brake, Multi Shear, Rod Shear,	Urethane Stripper
241 Tooling	Electric Stroke Control

GENERAL SPECIFICATIONS

Rated Capacity	55 Ton
Throat Depth	7"
Open Height	8-1/8"
Shut Height	6-7/8"
Stroke	1-1/4"
Cycle Time	2 sec.
Electric Motor Standard	5 HP, 3 Phase, 208/240 v, 1725 rpm, 14 amp
Electric Motor Option	5 HP, 3 Phase, 440/480 v or 575 v, 7 amp
	5 HP, 1 Phase, 208/240 v, 1725 rpm, 26 amp
Hydraulic Pump Size	3-1/2 gpm - single stage
Valve Pressure	3000 psi
Reservoir	7 gallons
Cylinder	2-1/2" Ram
Dimensions: base	36" x 42-1/2"
height	57"
shipping weight	2350 pounds

